

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	19-Jul-19	Job No.:		ADR Yes/No:	N	ADR Date:		ECN #:	19- 822
Product No.:	D412-724	Created By:	MG	Approved By:	<i>[Signature]</i>				
Product Name:	Replacement Head Rests			Checked By:	NO				

Reason for Change:
Revision of drawing

Documents Released:
Release drawing D3304 Rev C

[Signature]

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE ☐ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MG		<i>met 19.07.19</i>
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	MG	<i>placed in URF folder</i>	<i>met 19.07.19</i>
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify Authorized Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	MG		
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	MG		
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			<i>met 19.07.19</i>
25					

Description / Action:

Update BOMs and Routes

Update URF 19-568 to reflect new revision of D3304 (RevC). URF remains active.

done

ECN Verified & Complete: _____ Date: _____

Under Review Notification

Raised By: Steven Drouin

Product #: D412-724/D412-769

Date: 19.02.08

Product Name: HEAD REST /AFT FACING SEAT

Part Number (D-Part and 9-Digit) (eg. D3535-11) (eg. D3535-25) (eg. D206-642-143) (eg. RBEM324U3010101-1)	Drawing or Document & <u>Current</u> Affected Revision for each part listed	"Y" or "N" Required for Each Part Do not leave blank							Reserved ECN / URF Log Number	Instructions Relevant to Each Part (including whether CHG #'s will be affected)
		DO NOT SHIP	Red Tag/Quarantine Stock	Advise Customers	Hold all Production	Re-Work Stock	IPP Under Review (Engineer Signoff Required.)	Put Product Specifications Under Review ("Bluefiles")		
D412-724-011	IIN-D412-724 REV A	Y	Y	N	Y	N	Y	Y	19-568	CHG#001
D3304-041	D3304 Rev-B Rev C	Y	Y	N	Y	N	Y	Y	19-568	Revise Drawing
D3304-043	D3304 Rev-B Rev C	Y	Y	N	Y	N	Y	Y	19-568	Revise Drawing
D3304-044	D3304 Rev-B Rev C	Y	Y	N	Y	N	Y	Y	19-568	Revise Drawing
D412-724-041	IIN-D412-724 REV A	Y	Y	N	Y	N	Y	Y	19-568	CHG#001
D412-724-043	IIN-D412-724 REV A	Y	Y	N	Y	N	Y	Y	19-568	CHG#001
D412-724-044	IIN-D412-724 REV A	Y	Y	N	Y	N	Y	Y	19-568	CHG#001
D412-769-011	IIN-412-769 REV. C	Y	Y	N	Y	N	Y	Y	19-568	CHG#002
D412-769-041	IIN-412-769 REV. C	Y	Y	N	Y	N	Y	Y	19-568	CHG#002
D412-769-042	IIN-412-769 REV. C	Y	Y	N	Y	N	Y	Y	19-568	CHG#002

Description of Issue:

D3304-041/043/044 drawings needs to be revise to replacing BLBS-0016 pip pin with NAS1353DS7S13D pip pin's to comply with AD CF-91-29R1 for the 205A-1 and 212 URF will be cleared once pip pins are in stock and SB is released.
See Enginnering for more information

Distribution:

VP Operations

Director of Operations

Director Quality Assurance

QC Coordinator

Director of Engineering

Chief Engineer

Engineering Project Managers

Engineering Clerk

Customer Support Manager

Production Engineers

Production Planners

Purchasing Manager

Technical Support

Product Manager - Solutions Provider

Supply Chain Director / Senior Buyer

Marketing Eugene

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D3304-043	D3304 Rev B	Y	Y	N	Y	N	Y	Y	19-568	Revise Drawing
D3304-044	D3304 Rev B	Y	Y	N	Y	N	Y	Y	19-568	Revise Drawing
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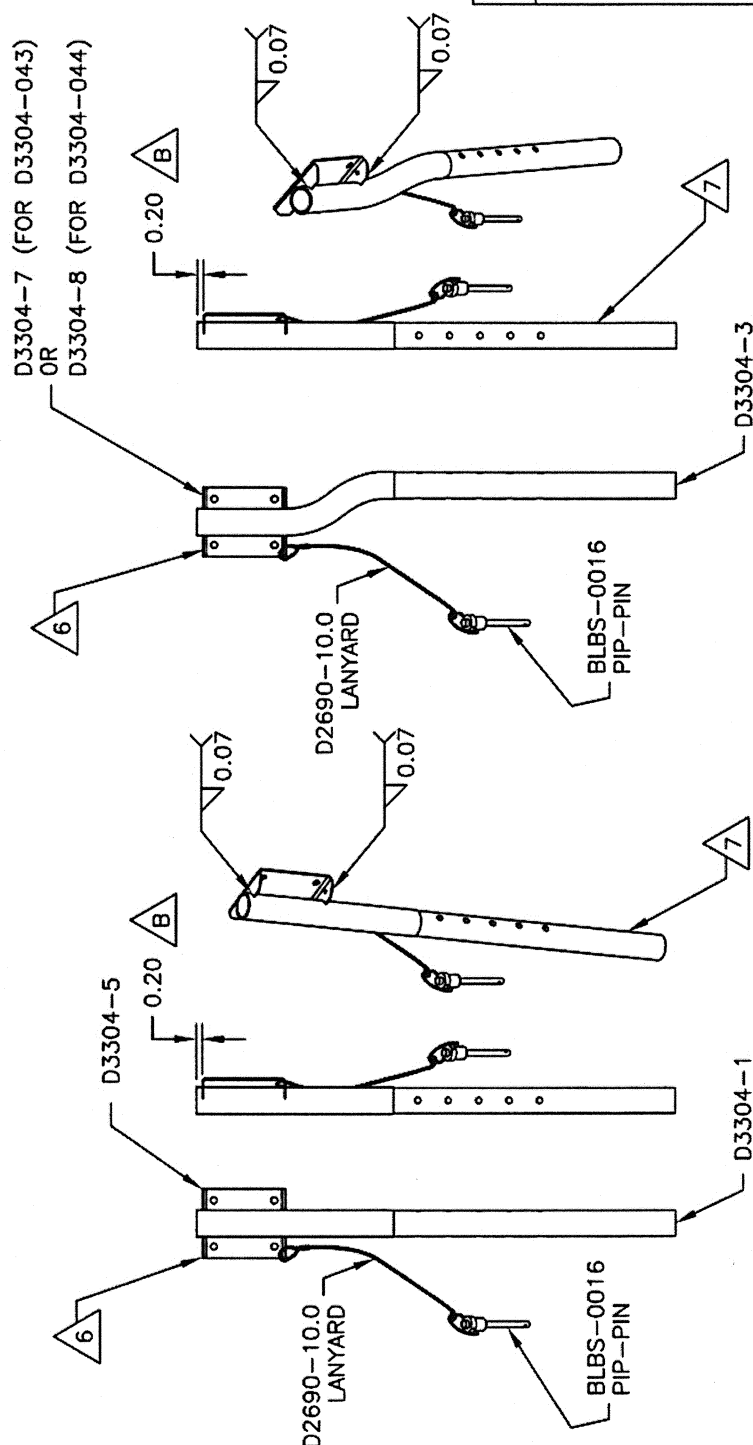
Supply Chain Director / Senior Buyer

Marketing Eugene

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DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3304	REV. B SHEET 1 OF 4
DATE 05.07.15		TITLE TUBE ASSEMBLY	SCALE 1:6
A	04.08.18	NEW ISSUE	
B	05.07.15	UPDATE DIMENSIONS; ADD D3304-7/-8	



- D3304-041/-043/-044 NOTES:
- 1) FINISH: POWDER COAT GREY SANDEX (REF. 4.3.5.6) PER DART QSI 005 4.3
 - 2) WELD PER DART QSI 004
 - 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) ALL DIMENSIONS ARE IN INCHES
 - 5) BREAK ALL SHARP EDGES 0.005 TO 0.015
 - 6) IDENTIFY AS INDICATED USING FINE POINT PERMANENT INK MARKER "TCCA-PDA, DART AEROSPACE LTD, P/N D3304-XXX B/N BXXXXX, FOR PRODUCT ELIGIBILITY SEE PDA04-11"
 - 7) IF BEING ASSEMBLED WITH D3303-041, ADD THE FOLLOWING USING A FINE POINT PERMANENT INK MARKER: "TCCA-PDA, DART AEROSPACE LTD, P/N D412-724-XXX B/N BXXXXX, FOR PRODUCT ELIGIBILITY SEE PDA04-11"

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